



SAFETY DATA SHEET

KD-211GX75

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Version: R0007.0000

1. IDENTIFICATION

A. Product name

- KD-211GX75

B. Recommended use and restriction on use

- General use : Paints, coatings, adhesives, composite and electronic devices.
- Restriction on use : Not available

C. Manufacturer / Supplier / Distributor information

- Company name : KUKDO Chemical Co., Ltd.
- Address : 61, Gasandigital 2-ro, Gumcheon gu, Seoul, Korea
- Dept. : R&D Center
- Telephone number : +82-2-3282-1560
- Emergency telephone number : +82-2-3282-1560
- Fax number : +82-2-3282-1586
- E-mail address : enp@kukdo.com

2. HAZARD IDENTIFICATION

A. GHS Classification

- Flammable liquids : Category3
- Skin corrosion/irritation : Category2
- Serious eye damage/irritation : Category2A
- Specific target organ toxicity(Single exposure) : Category3(Narcotic effects)
- Specific target organ toxicity(Repeated exposure) : Category1

B. GHS label elements

○ Hazard symbols



○ Signal words

- Danger

○ Hazard statements

- H226 Flammable liquid and vapour
- H315 Causes skin irritation
- H319 Causes serious eye irritation
- H336 May cause drowsiness and dizziness.
- H372 Causes damage to organs through prolonged or repeated exposure (Refer Section SDS 11)

○ Precautionary statements

1) Prevention

- P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
- P233 Keep container tightly closed.
- P240 Ground/bond container and receiving equipment.
- P241 Use explosion-proof electrical/ventilating/lighting/equipment.
- P242 Use only non-sparking tools. Flammable liquids (chapter 2.6) 1, 2, 3
- P243 Take precautionary measures against static discharge.
- P260 Do not breathe gas/mist/vapours/spray.

- P261 Avoid breathing gas/mist/vapours/spray.
- P264 Wash hands thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P271 Use only outdoors or in a well-ventilated area.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.

2) Response

- P302+P352 IF ON SKIN: Wash with plenty of soap and water.
- P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P312 Call a POISON CENTER or doctor/physician if you feel unwell.
- P314 Get medical advice/attention if you feel unwell.
- P321 Specific treatment
- P332+P313 If skin irritation occurs: Get medical advice/attention.
- P337+P313 If eye irritation persists: Get medical advice/attention.
- P362 Take off contaminated clothing and wash before reuse.
- P370+P378 In case of fire: Use Suitable extinguishing media for extinction(Refer Section MSDS 5).

3) Storage

- P403+P233 Store in a well-ventilated place. Keep container tightly closed.
- P403+P235 Store in a well-ventilated place. Keep cool.
- P405 Store locked up.

4) Disposal

- P501 Dispose of contents/container in accordance with local/regional/national/international regulation

C. Other hazards which do not result in classification : (NFPA Classification)

o NFPA grade (0 ~ 4 level)

- Health : 2, Flammability : 3, Reactivity : 0

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	Trade names and Synonyms	CAS No.	Content(%)
4,4'-(1-Methylethylidene)bisphenol polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]	-	25036-25-3	70-80
Xylene	-	1330-20-7	20-30

4. FIRST AID MEASURES

A. Eye contact

- Do not rub your eyes.
- Immediately flush eyes with plenty of water for at least 15 minutes and call a doctor/physician.
- Get medical attention immediately.
- Go to the hospital immediately if symptoms(flare, irritate) occur.
- Remove contact lenses if worn.

B. Skin contact

- Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
- Laundering enough contaminated clothing before reuse.
- Get medical attention immediately.
- Go to the hospital immediately if symptoms(flare, irritate) occur.
- Wash thoroughly after handling.

C. Inhalation contact

- When exposed to large amounts of steam and mist, move to fresh air.
- Take specific treatment if needed.
- Get medical attention immediately.

D. Ingestion contact

- Please be advised by doctor whether induction of vomit is demanded or not.
- Rinse your mouth with water immediately.

- Get medical attention immediately.

E. Delayed and immediate effects and also chronic effects from short and long term exposure

- Not available

F. Notes to physician

- Notify medical personnel of contaminated situations and have them take appropriate protective measures.

5. FIREFIGHTING MEASURES

A. Suitable (Unsuitable) extinguishing media

- Dry chemical, carbon dioxide, regular foam extinguishing agent, spray
- Avoid use of water jet for extinguishing

B. Specific hazards arising from the chemical

- Not available

C. Special protective actions for firefighters

- Cool containers with water until well after fire is out.
- Keep unauthorized personnel out.
- Withdraw immediately in case of rising sound from venting safety devices or discoloration of tank.
- Use appropriate extinguishing measure suitable for surrounding fire.
- Keep containers cool with water spray.
- Vapor or gas is burned at distant ignition sources can be spread quickly.
- Due to the extremely low flash point, irrigating fire extinguishing may be less effective when put out a fire.

6. ACCIDENTAL RELEASE MEASURES

A. Personal precautions, protective equipment and emergency procedures

- Do not touch spilled material. Stop leak if you can do it without risk.
- Remove all sources of ignition.
- Handling the damaged containers or spilled material after wearing protective equipment.
- Do not direct water at spill or source of leak.
- Avoid skin contact and inhalation.
- Keep unauthorized people away, isolate hazard area and deny entry.

B. Environmental precautions

- Prevent runoff and contact with waterways, drains or sewers.
- If large amounts have been spilled, inform the relevant authorities.

C. Methods and materials for containment and cleaning up

- Large spill : Stay upwind and keep out of low areas. Dike for later disposal.
- Notification to central government, local government. When emissions at least of the standard amount
- Dispose of waste in accordance with local regulation.
- Appropriate container for disposal of spilled material collected.
- Small leak: sand or other non-combustible material, please let use absorption.
- Wipe off the solvent.
- Dike for later disposal.
- Do not use plastic containers.

7. HANDLING AND STORAGE

A. Precautions for safe handling

- Comply with all applicable laws and regulations for handling
- Get the manual before use.
- Refer to Engineering controls and personal protective equipment.
- Operators should wear antistatic footwear and clothing.
- Do not inhale the steam prolonged or repeated.
- Avoid contact with heat, sparks, flame or other ignition sources.

B. Conditions for safe storage, including any incompatibilities

- Do not use damaged containers.
- Keep in the original container.
- Please pay attention to incompatibilities materials and conditions to avoid.
- No open fire.
- Prevent static electricity and keep away from combustible materials or heat sources.
- Collected them in sealed containers.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**A. Exposure limits**

- **ACGIH TLV**
 - [Xylene] : TWA 100 ppm (434 mg/m³), STEL, 150 ppm (651 mg/m³)
- **OSHA PEL**
 - [Xylene]:100ppm 435mg/m³

B. Engineering controls

- A system of local and/or general exhaust is recommended to keep employee exposures above the Exposure Limits. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at its source, preventing dispersion of it into the general work area. The use of local exhaust ventilation is recommended to control emissions near the source.

C. Individual protection measures, such as personal protective equipment

- **Respiratory protection**
 - Under conditions of frequent use or heavy exposure, Respiratory protection may be needed.
 - Respiratory protection is ranked in order from minimum to maximum.
 - Consider warning properties before use.
 - Any chemical cartridge respirator with organic vapor cartridge(s).
 - Any chemical cartridge respirator with a full facepiece and organic vapor cartridge(s).
 - Any air-purifying respirator with a full facepiece and an organic vapor canister.
 - For Unknown Concentration or Immediately Dangerous to Life or Health : Any supplied-air respirator with full facepiece and operated in a pressure-demand or other positive-pressure mode in combination with a separate escape supply. Any self-contained breathing apparatus with a full facepiece.
- **Eye protection**
 - Wear primary eye protection such as splash resistant safety goggles with a secondary protection face shield.
 - Provide an emergency eye wash station and quick drench shower in the immediate work area.
- **Hand protection**
 - Wear appropriate chemical resistant glove.
- **Skin protection**
 - Wear appropriate chemical resistant protective clothing.
- **Others**
 - Not available

9. PHYSICAL AND CHEMICAL PROPERTIES

A. Appearance	
- Appearance	Liquid
- Color	Pale yellow
B. Odor	Not available
C. Odor threshold	Not available
D. pH	Not available
E. Melting point/Freezing point	Not available
F. Initial Boiling Point/Boiling Ranges	Not available
G. Flash point	27 °C
H. Evaporation rate	Not available
I. Flammability(solid, gas)	Not available
J. Upper/Lower Flammability or explosive limits	Not available
K. Vapour pressure	Not available
L. Solubility	Not available
M. Vapour density	Not available
N. Specific gravity(Relative density)	Not available

O. Partition coefficient of n-octanol/water	Not available
P. Autoignition temperature	Not available
Q. Decomposition temperature	Not available
R. Viscosity	Z3-Z7(Gardner Holdt Method)
S. Molecular weight	2,500-3,500

10. STABILITY AND REACTIVITY

A. Chemical Stability

- This material is stable under recommended storage and handling conditions.

B. Possibility of hazardous reactions

- Cylinders exposed to fire may vent and release flammable gas.

C. Conditions to avoid

- Avoid contact with incompatible materials and condition.
- Avoid : Accumulation of electrostatic charges, Heating, Flames and hot surfaces
- Avoid contact with heat, sparks, flame or other ignition sources.

D. Incompatible materials

- Not available

E. Hazardous decomposition products

- May emit flammable vapour if involved in fire.

11. TOXICOLOGICAL INFORMATION

A. Information on the likely routes of exposure

- (Respiratory tracts)
 - Not available
- (Oral)
 - Not available
- (Eye·Skin)
 - Causes serious eye irritation
 - Causes skin irritation

B. Delayed and immediate effects and also chronic effects from short and long term exposure

- Acute toxicity
 - * Oral
 - Product (ATEmix) : 2000mg/kg < ATEmix
 - [4,4'-(1-Methylethylidene)bisphenol polymer with 2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]] : LD50 > 2000 mg/kg Rat
 - [Xylene] : LD50=3523 mg/kg rat (EU Method B1)
 - * Dermal
 - Product (ATEmix) : 2000mg/kg < ATEmix
 - [4,4'-(1-Methylethylidene)bisphenol polymer with 2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]] : LD50 > 2000 mg/kg Rabbit
 - [Xylene] : LD50 > 4350 mg/kg Rabbit (IUCLID) LD50 12126 mg/kg Rabbit (isomer: m-xylene)
 - * Inhalation
 - Product (ATEmix) : 20.0mg/L < ATEmix
 - [Xylene] : LC50 5922 ppm 4 hr Rat (25.713 mg/L EPA OPP 81-3, GLP)
- Skin corrosion/irritation
 - Causes skin irritation
- Serious eye damage/irritation
 - Causes serious eye irritation
- Respiratory sensitization
 - Not available
- Skin sensitization
 - Not available
- Carcinogenicity
 - * IARC

- [Xylene] : Group 3
- * **OSHA**
 - Not available
- * **ACGIH**
 - [Xylene] : A4
- * **NTP**
 - Not available
- * **EU CLP**
 - Not available
- **Germ cell mutagenicity**
 - Not available
- **Reproductive toxicity**
 - Not available
- **STOT-single exposure**
 - May cause drowsiness and dizziness.
- **STOT-repeated exposure**
 - Causes damage to organs through prolonged or repeated exposure
- **Aspiration hazard**
 - Not available

12. ECOLOGICAL INFORMATION

A. Ecotoxicity

- **Fish**
 - [Xylene] : LC50=3.3mg/L 96 hr (NITE)
- **Crustaceans**
 - Not available
- **Algae**
 - Not available

B. Persistence and degradability

- **Persistence**
 - [Xylene] : log Kow=3.16 (NITE)
- **Degradability**
 - Not available

C. Bioaccumulative potential

- **Bioaccumulative potential**
 - Not available
- **Biodegradation**
 - [Xylene] : 39 (%) (NITE)

D. Mobility in soil

- [Xylene] : log Kow = 3.12 (measured) (ortho), 3.2 (measured) (meta), 3.15 (measurements) (p) (5)

E. Other adverse effects

- Not available

13. DISPOSAL CONSIDERATIONS

A. Disposal methods

- Since more than two kinds of designaed waste is mixed, it is difficult to treat seperatly, then can be reduction or stabilization by incineration or similar process.
- If water separation is possible, pre-process with Water separation process.
- Dispose by incineration.

B. Special precautions for disposal

- The user of this product must disposal by oneself or entrust to waste disposer or person who other's waste recycle and dispose, person who establish and operate waste disposal facilities.
- Dispose of waste in accordance with all applicable laws and regulations.

14. TRANSPORT INFORMATION**A. UN No. (IMDG CODE/IATA DGR)**

- 1866

B. Proper shipping name

- Resin solution

C. Hazard Class

- 3

D. IMDG CODE/IATA DGR Packing group

- III

E. Marine pollutant

- Not applicable

F. Special precautions for user related to transport or transportation measures

- Local transport follows in accordance with Dangerous goods Safety Management Law.
- Package and transport follow in accordance with Department of Transportation (DOT) and other regulatory agency requirements.
- EmS FIRE SCHEDULE : F-E (Non-water-reactive flammable liquids)
- EmS SPILLAGE SCHEDULE : S-E (Flammable liquids, floating on water)

15. REGULATORY INFORMATION**A. National and/or international regulatory information**

- **POPs Management Law**
 - Not applicable
- **Information of EU Classification**
 - * **Classification**
 - [Xylene] : H226, H332, H312, H315
- **U.S. Federal regulations**
 - * **OSHA PROCESS SAFETY (29CFR1910.119)**
 - Not applicable
 - * **CERCLA Section 103 (40CFR302.4)**
 - [Xylene] : 45.3599 kg 100 lb
 - * **EPCRA Section 302 (40CFR355.30)**
 - Not applicable
 - * **EPCRA Section 304 (40CFR355.40)**
 - Not applicable
 - * **EPCRA Section 313 (40CFR372.65)**
 - [Xylene] : Applicable
- **Rotterdam Convention listed ingredients**
 - Not applicable
- **Stockholm Convention listed ingredients**
 - Not applicable
- **Montreal Protocol listed ingredients**
 - Not applicable

List of substance

Cas No.	25036-25-3	1330-20-7
Korea (KECL)	KE-24070	KE-35427
USA (TSCA)	Listed	Listed
EU	Polymer	215-535-7
Japan (MITI/ENCS)	7-1283	3-3
China (IECSC)	Listed	Listed
Canada (DSL/NDSL)	DSL	DSL
Australia (AICS)	Listed	Listed

16. OTHER INFORMATION**A. Reference**

- The information contained herein is believed to be accurate. It is provided independently of any sale of the product for purpose of hazard communication. It is not intended to constitute performance information concerning the product. No express warranty, or implied warranty of merchantability or fitness for a particular purpose is made with respect to the product or the information contained herein.
- This Safety Data Sheet was compiled with data and information from the following sources: KOSHA, NITE, ESIS, NLM, SIDS, IPCS

B. Issue date

- Jan. 18, 2007

C. Revision number and Last date revised

- 7 times, Aug. 16, 2022

D. Other

- This SDS is prepared according to the Globally Harmonized System (GHS).